

Work Order ID 85973

85973

Page 1

June-19-12 11:59:13 AM

Item ID: D2369-3

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Deck Plate Locator Brackets

Start Date: 19/06/2012 Start Qty: 10.00

10

Cust Item ID:

Required Date: 03/07/2012 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals: Process Plan: MLJ

Date: 12/06/19 Tooling:

Run Start ***NR1***

QC:

Date: SPC (Y/N):

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D2369

Rev A

100

0.00

100

FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

SOS. 0141

Prog Rev: A

Dwg Rev: n

10 0 Jan 12-7-7

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.00

Quality Control

10 0 Jan 12-7-7

120

QC8- Inspect parts - second check

0.00

120

QC

Memo

0.00

Quality Control

Solution

ELG

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Small Fab	0.00							
130									
Small Fab	Memo	0.00							
Small Fab	Deburr								
140	QC5- Inspect part completeness to step on W/O	0.00							
140									
QC	Memo	0.00							
Quality Control									
150	Identify as per dwg & Stock Location: <u>241A</u>	0.00							
150									
Packaging	Memo	0.00							
Packaging									

10 12/7/05 f

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Required Date: 03/07/2012 Req'd Qty: 10.00

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Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00

160

QC

Memo

0.00

Quality Control

mcs 12/07/10

ME
12-07-10

W/O:		WORK ORDER CHANGES					
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Picklist Print

June-19-12 11:59:17 AM

Page 1

Work Order ID: 85973

85973

Parent Item: D2369-3

D2369-3

Parent Item Name: Deck Plate Locator Brackets

Start Date: 19/06/2012

Required Date: 03/07/2012

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP Rev A Removed from 9 Digit 05-12-05 JLM
IPP Rev:B Now on Waterjet 07-05-28 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M5052H32S.040		Purchased	No			110	sf	118.9000	1.354	14.25263			

M5052H32S 040

5052-H32 .040 Sheet

**

Jan 12-7-2

Location

Loc Qty

Loc Code

MAT022

118.9

117130

4.4

118641

64

119384

23

121192

27.5

122321

122321

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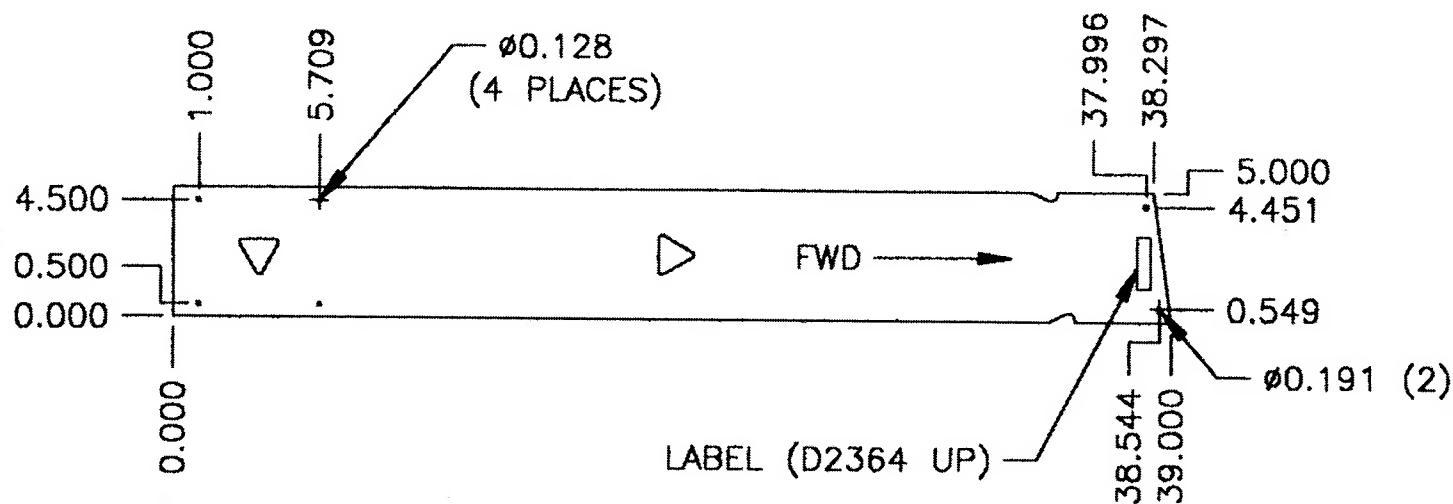
NOTE: Date & initial all entries

GA COPY
ISSUED

06 06 10

WITHOUT NOTICE
WORK ORDER
NO. 85973 MLJ

12/06/10



MATERIAL: 5052-H34 0.040 THICK

DARI AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS CHECKED 95.02.20	B WILLIAMS APPROVED 95.02.20
DRAWING NO. D2369	REV. A SHEET 1 OF 2
TITLE DECK PLATE LOCATOR BRACKET	SCALE 1:7

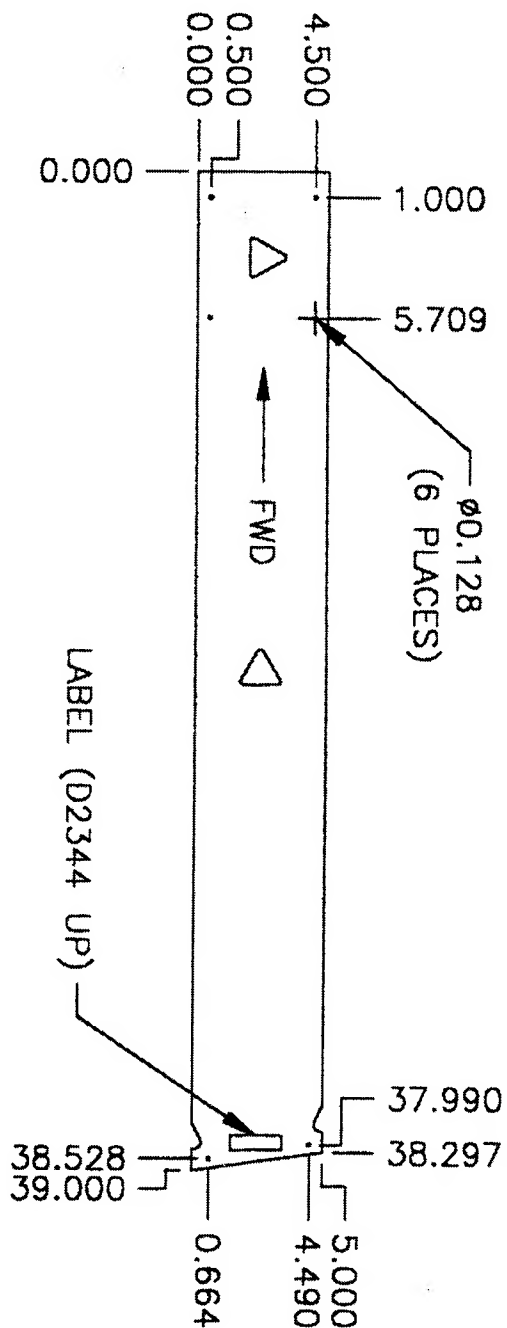
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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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NOTE: Date & initial all entries



MATERIAL: 5052-H34 0.040 THICK

D2369-3

RELEASED 96 06 10

DART



05973

DESIGN BY	B WILLIAMS	DATE	95:02:20
CHECKED	B WILLIAMS	TITLE	DECK PLATE LOCATOR BRACKETS
APPROVED	B WILLIAMS	SCALE	1:7
DRAWING NO.	D2369	REV. A	SHEET 2 OF 2
DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA			

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